

## NAPCA BULLETIN 1-65-94

### Recommended Specification Designations for Coal Tar Enamel Coatings

<b>Specification Symbol</b>	<i>These are recommended enamel coating system designations except for specialty requirements.</i>								
* Part #1 **Part #2	Abrasive Blast	Primer	93.75 Mils Min Enamel	Fiberglass Innerwrap	Felt Wrapper	Seal Coat	Outerwrap	Kraft Paper	Electrical Inspection
TF --	X	X	X		X			X	X
TG --	X	X	X	X				X	X
TGF --	X	X	X	X	X			X	X
TGO--	X	X	X	X			X	X	X
TGSF--	X	X	X	X	X	X		X	X

\* Part #1 Symbol —  
Enamel & Wrappers

\*\* Part #2 Symbols  
Grades of Enamel

T — Coal Tar  
G — Fiberglass Innerwrap  
F — Coated Glass Felt or Mineral Felt  
O — Fiberglass Outerwrap  
S — Seal Coat

3 — Fully-Plasticized Coat Tar  
(Ordered by penetration which is dictated by ambient temperature)  
4 — High temperature service coal tar

*Example:* Full-plasticized coal tar enamel wrapped with fiberglass, felt, and kraft - the symbol would be TGF - 3.